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D412-702-343
Job Sheet 194226



Part No: D412-702-343

Job Qty: 1 pcs

Part Name: Shoulder Harness, 3-Point Att., Inertia Reel Continuous Belt, 5 Man Fwd



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/29/19

Job Tracking No:

Due Date: 6/3/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG DSI9511 REV.A D412-702-2 Rev.B IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	1 pcs	6/3/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
110	QC 4	1 pcs	6/3/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		

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120	Packaging 3-1 - Stock - B4B	1 pcs	6/3/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
125	DC - 1 - B4B	1 pcs	6/3/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
130	QC 21 - FG	1 pcs	6/3/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
Part Op 105 - (Pick Kit) Descriptions: 110 - (QC4- 100% Inspect kits for completeness) 120 - (Identify as per dwg & Stock Location: <u>CHD</u>) Identify and pack for shipping as per PPP D412-702-343 Location: _____ PPP Rev: _____ 125 - (Document Control) Photocopy bluefile & type labels per PPP D412-702-343 CHG001 130 - (QC21- Final Inspection - Work Order Release)						

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-10A	Bolt	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5162658
AN4-44A	Bolt	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5056343
CR3212-4-04	Cherry Rivet	12 Ea (12 ea)	105-Packaging 1 - Pick Kit	5045672
D3542-1	Bracket	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5083575
D3571-1	Guide	3 pcs (3 ea)	105-Packaging 1 - Pick Kit	5076661x1
D3571-3	Guide	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5076663
D3578-041	Doubler	6 pcs (6 ea)	105-Packaging 1 - Pick Kit	5180873
D3610-041	Bracket	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5079439
D3618-1	Cap	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5019119
D3761-1-041	Hook & Loop Strip	5 pcs (5 ea)	105-Packaging 1 - Pick Kit	5180576
D412-702-059	Grommet	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5081432
D412-702-301	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5193004
D412-702-303	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5183011
D412-702-305	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5183037
D412-702-307	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5180745
D412-702-309	Harness Assembly	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5183015
MS21042L4	Nut	6 Ea (6 ea)	105-Packaging 1 - Pick Kit	5158232
MS24693-S274	Screw	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	F124670
MS24694-S56	Screw	3 Ea (3 ea)	105-Packaging 1 - Pick Kit	5104457
MS24694-S58	Screw	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5044220
MS24694-S60	Screw	1 Ea (1 ea)	105-Packaging 1 - Pick Kit	Fm135046
NAS1149D0416J	Washer	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	Fm131511
NAS1149D0463J	Washer	6 Ea (6 ea)	105-Packaging 1 - Pick Kit	5158585

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN4-10A	4	198	0
	AN4-44A	2	23	0
	CR3212-4-04	12	771	0
	D3542-1	2	7	0
	D3571-1	3	7	0
	D3571-3	2	6	0
	D3578-041	6	12	0
	D3610-041	2	6	0
	D3618-1	2	94	0
	D3761-1-041	5	8	0
	D412-702-059	1	6	0
	D412-702-301	1	1	0
	D412-702-303	1	1	0
	D412-702-305	1	1	0
	D412-702-307	1	1	0
	D412-702-309	1	1	0
	MS21042L4	6	3,509	0
	MS24693-S274	2	12	0
	MS24694-S56	3	84	0
	MS24694-S58	2	82	0
	MS24694-S60	1	90	0
	NAS1149D0416J	4	2,001	0
	NAS1149D0463J	6	5,144	0

Part Specifications

Specifications could not be found.

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